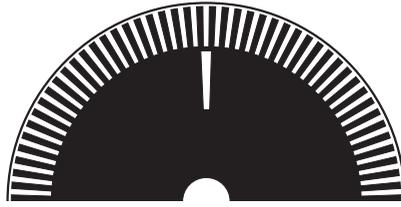


Introduction

Incremental encoders

Incremental output sequence



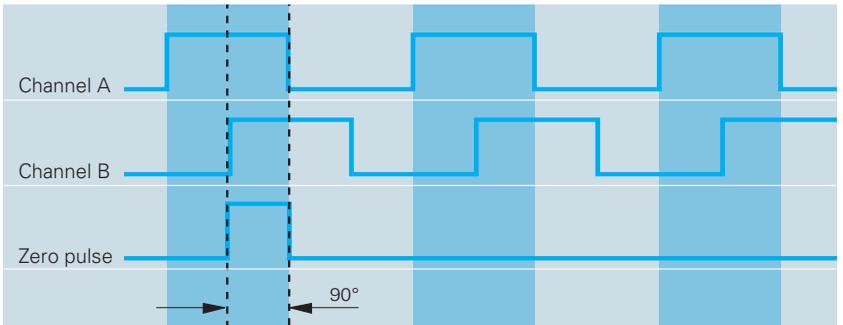
The resolution of the encoder is determined by the number of dark/bright segments coated onto a disk. Baumer electric offers encoders with various pulse sequences.

The width of the dark/bright segments is determined by the selected number of pulses.

Two pulse sequences, 90° out of phase, are generated by two separate measuring systems. With this method the direction of rotation can be determined.

Looking at the shaft end of the encoder and watching the shaft moving in the counter clockwise direction means that channel B lags channel A for a 1/4 period (by 90°).

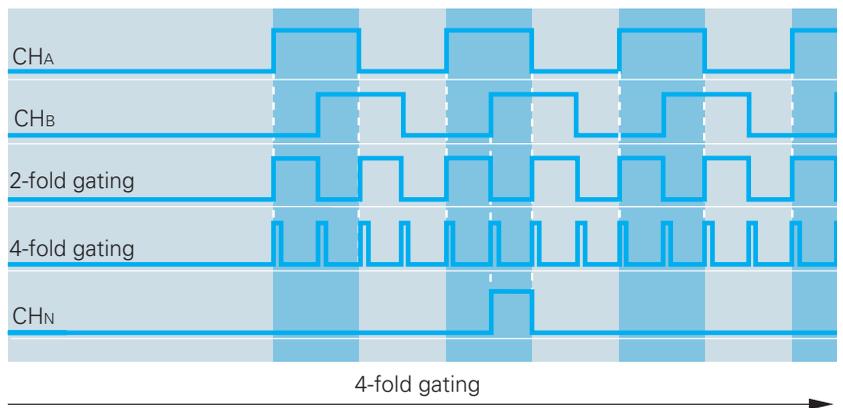
3 channel square wave reference 6



The zero pulse with the designation 6 exists as long as the level of channel A and B is HIGH.

This method is standard at Baumer electric.

Signal edge counting



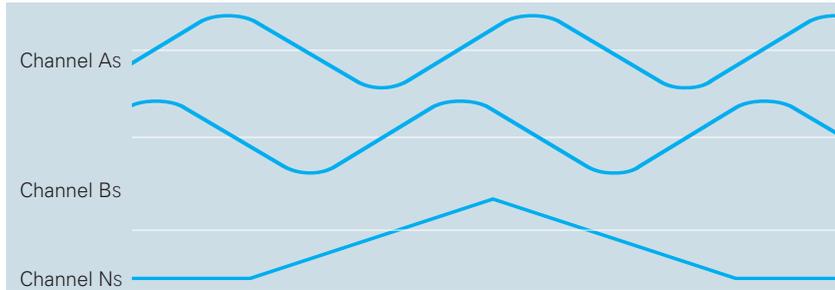
The output signal of the encoder is a square wave. One period is equally subdivided by the four edges of the two channel (CHA and CHB) signals.

This results in the ability to multiply the raw pulse count by a factor of four (quadrature).



reference 8

3 channel sine signal



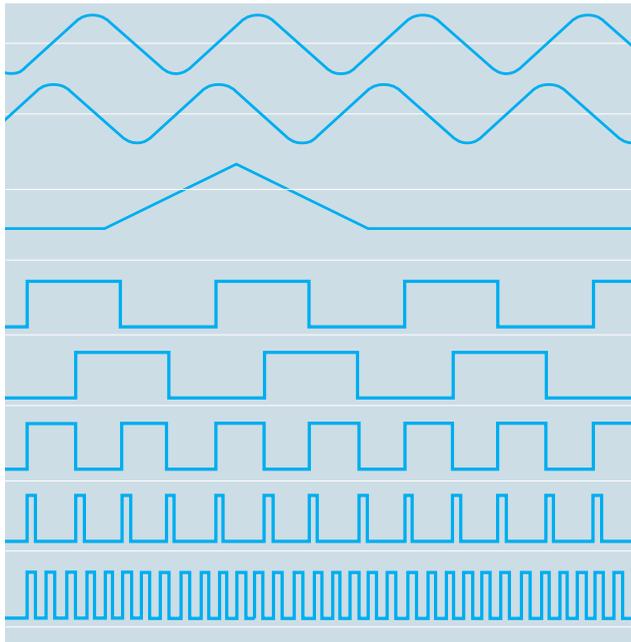
Sine signals (As, Bs, Ns)

Two sinusoidal signals¹⁾ are generated which possess a phase quadrature in relation to one another. One analog zero reference point is generated per revolution, so that its peak value is between the maximum of the sinusoidal signals. Looking at

the shaft end of the encoder and the rotation of the shaft CCW, the As channel lags behind the Bs channel by 1/4 (90°) of a period.

¹⁾ After subtraction in the sequence electronics

Signal edge counting by interpolation box



For the purpose of matching to a given interface or on account of a requirement for higher resolution, there are separate interpolation boxes available for each application. Thus, four counting steps are obtained from the period T; these can then be passed to a counter.

If the basic resolution of T/4 is inadequate for the application, the analog signal must be interpolated. Here, the basic period is subdivided into smaller units by applying trigonometric laws. Thus, with 10 fold interpolation, a 5'000 pulse sinusoidal encoder can supply 200'000 steps per revolution.

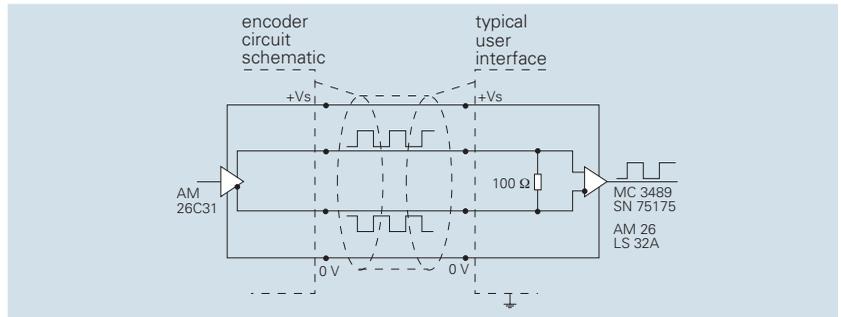
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Output circuits

Incremental encoders

Complementary line-driver

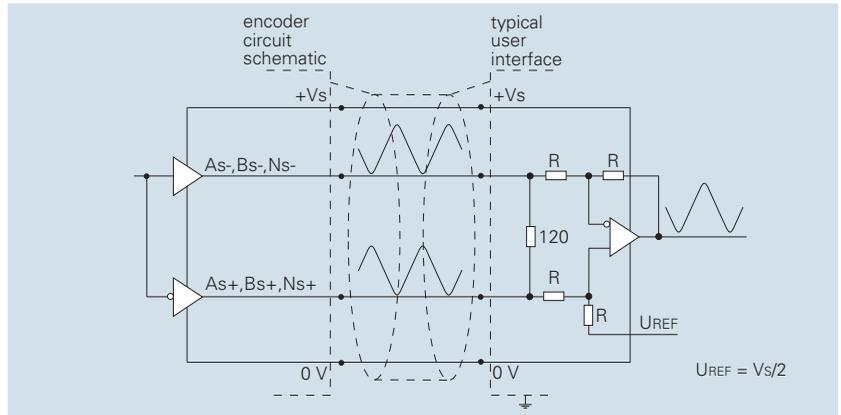
05A



voltage supply	5 VDC $\pm 10\%$
level of signal	$U_{High} \geq 2,4 \text{ V}$ at $-I_{High} = 20 \text{ mA}$ $U_{Low} \geq 0,4 \text{ V}$ at $I_{Low} = 20 \text{ mA}$
supply current	see product page
special features	EIA-standard RS-422
preferred application	when EMI is present and with long cable lengths

Sine

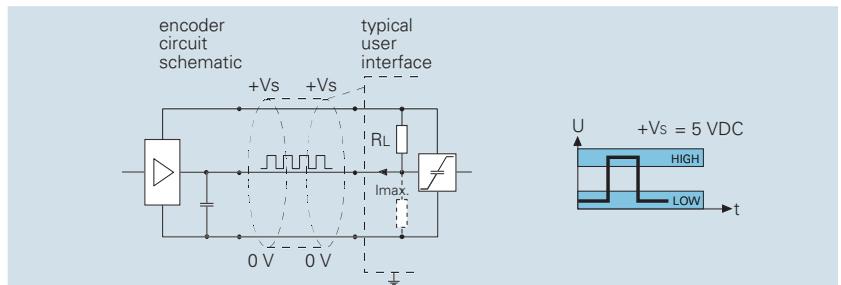
05S



voltage supply	5 VDC $\pm 5\%$
supply current	see product page
level of output signal	approx. 1 Vpp
preferred application	for external interpolation

Push-pull short-circuit protection (TTL-compatible)

05T

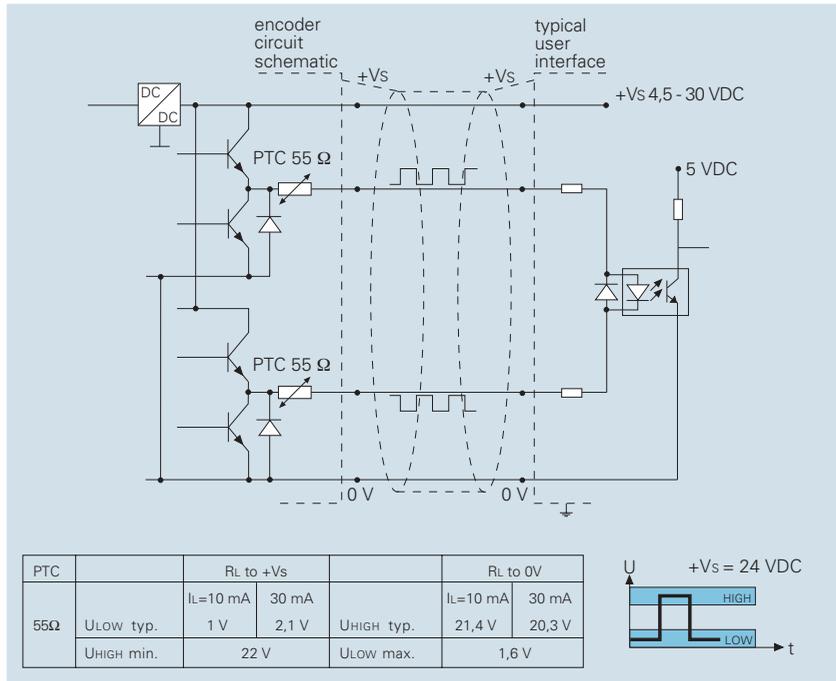


voltage supply	5 VDC $\pm 10\%$
level of signal	$U_{High} \geq 3,8 \text{ V}$ at $-I_{High} = 1 \text{ mA}$ $U_{Low} \geq 0,4 \text{ V}$ at $I_{Low} = 5 \text{ mA}$
supply current	see product page
preferred application	with short cable lengths



Push-pull complementary short-circuit protection

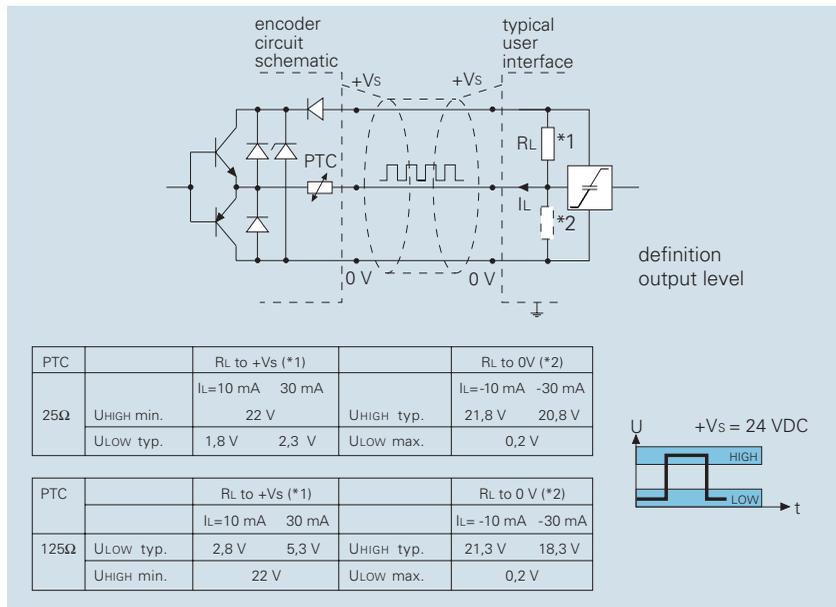
25W



voltage supply	4,5 - 30 VDC
supply current	see product page
output current	max. 40 mA
preferred application	when EMI is present and with long cable lengths

Push-pull short-circuit protection

24K



voltage supply	10 - 30 VDC reverse polarity protected
supply current	see product page
output current	max. 30 mA
PTC-resistance	25 Ω (BDK, BHK 125 Ω)